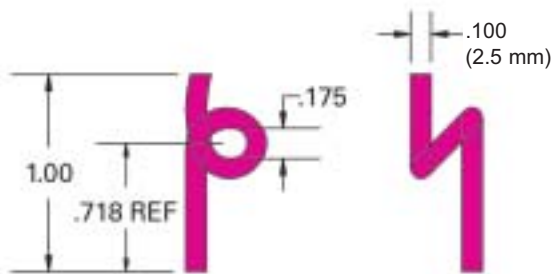


HEANIUM Pigtails

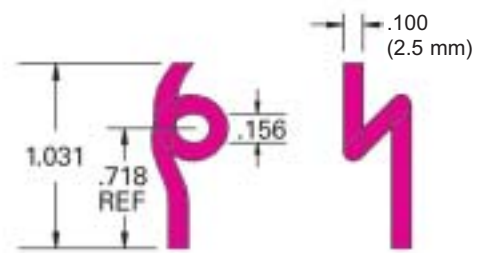
Standard tolerances on all dimensions are ± 0.010 inch or $\pm 1.5\%$, whichever is greater. Diamond grind and/or hone to ± 0.0005 inches is available.

Heanium pigtails are available in a wide range of geometries. For added convenience, all of our pigtails can be pre-assembled with the shanks shown on page 35. Additional standard and custom parts are available. Contact our **technical sales** department for more information.

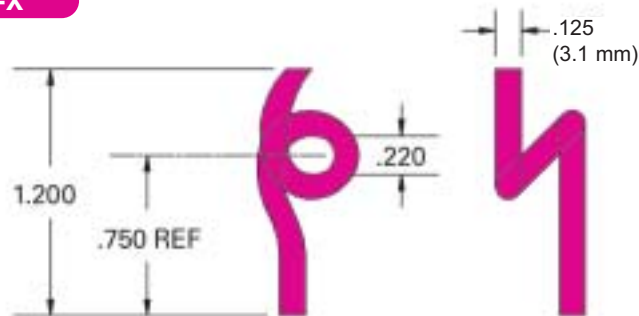
PR-SM-X



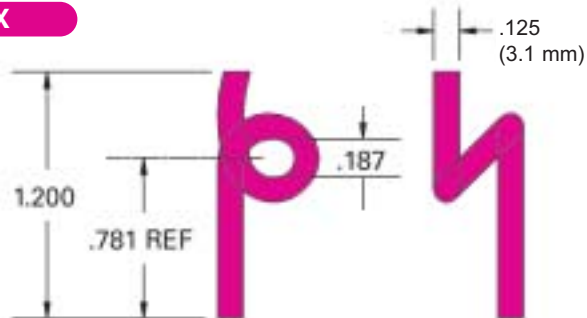
PR-2-SM-X



PR-2-X



PR-X



PR-3-X



HEANIUM Shanks

Standard finish (Ra) on all surfaces is 64 µin. Polishing to 32 µin (**P2 Polish**) or 16 µin (**P1 Polish**) is available.

Shanks are available in a variety of shapes, lengths, diameters, and threads. Standard shanks are designated in bold. Shanks can be cut shorter as required.

THREADED SHANK



PART NUMBER	SHANK DIAMETER	THREAD LENGTH	SHANK OVERALL LENGTH	COMMENTS/USED WITH
PLAIN SHANKS				
PSH-01	.118	N/A	0.685	Used with PR-SM
PSH-02	.115	N/A	1.430	Brass shank with side hole .133 ID used with PR-SM
PSH-03	.090	N/A	1.500	Most Pigtailed-STANDARD
PSH-04	.125	N/A	2.000	Most Pigtailed
PSH-05	.156	N/A	6.000	Most Pigtailed
6/32 THREAD				
PSH-06	.138	1.000	1.500	Most Pigtailed-STANDARD
PSH-08	.138	0.750	2.135	Shank has a 90 degree bend Used with most pigtailed
8/32 THREAD				
PSH-09	.162	1.000	1.500	Most Pigtailed-STANDARD
PSH-10	.162	0.750	2.000	Most Pigtailed
PSH-11	.162	1.525	2.132	Most Pigtailed
10/24 THREAD				
PSH-12	.187	1.000	1.500	Most Pigtailed-STANDARD
PSH-13	.187	2.000	2.375	Most Pigtailed
PSH-14	.187	1.125	3.750	Most Pigtailed
PSH-15	.187	1.500	4.500	Most Pigtailed, also for PQ
10/32 THREAD				
PSH-16	.187	1.000	1.500	Most Pigtailed-STANDARD
PSH-17	.187	1.025	1.500	Most Pigtailed
PSH-18	.187	1.025	2.000	Most Pigtailed
PSH-19	.187	2.015	2.500	Most Pigtailed